

Work Order ID 151641

Wednesday, October 05, 2016 10:58:56 AM

151641

Page 2

Item ID: D5381-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Window Bushing
 Start Date: 10/6/2016 Start Qty: 8.00 ***8*** Cust Item ID:
 Required Date: 10/12/2016 Req'd Qty: 8.00 ***8*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120						8	0		DAS 14 9-89
QC	Memo	0.03							16/10/06
Quality Control									
130	Identify as per dwg & Stock Location: <u>St166</u>	0.00				8	DAS 6 9-89		OCT 07 2016
130									
Packaging	Memo	0.01							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00					DAS 21 9-89		OCT 11 2016
140									
QC	Memo	0.13							
Quality Control									

16/10/07

DAS
21
9-89 OCT 11 2016

Picklist Print

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Work Order ID: 151641

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Parent Item: D5381-1

D5381-1

Parent Item Name: Window Bushing

Start Date: 10/6/2016

Required Date: 10/12/2016

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A NEW ISSUE 16.06.07 JLM VERIFIED BY:DD

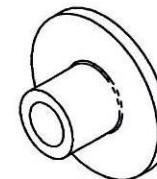
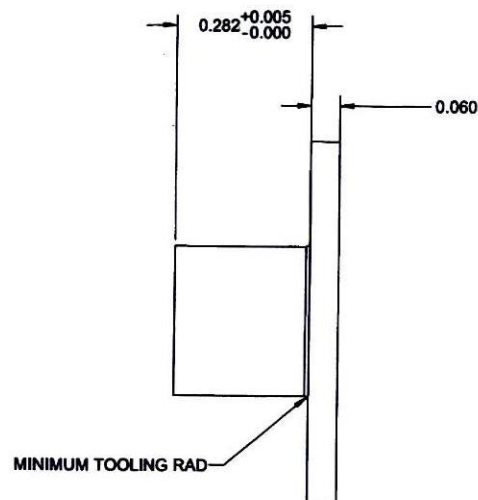
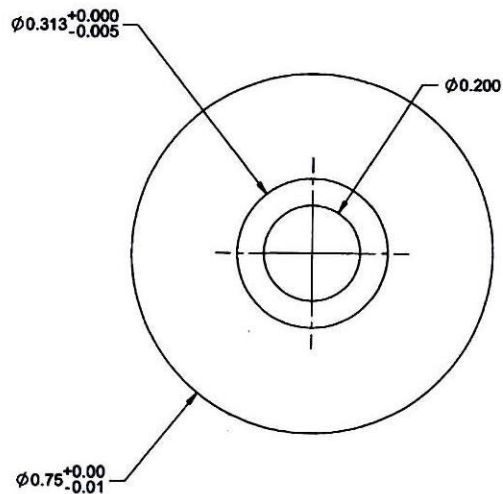
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased		No			f	0.0000		0.345263			
M303R0 750									**			DAS 45 9-89	2016-10-06
303 Round Bar 0.750													

M303R1.000

M B5377

0.5 $\frac{1}{2}$

~~* matl not pull out~~



D5381-1 WINDOW BUSHING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 151641

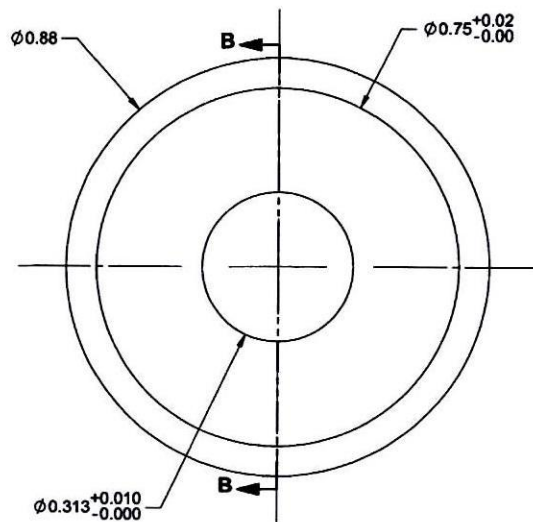
dm 16/10/05

- NOTES:
- 1) MATERIAL: 303 SS ROUND BAR PER ASTM A582, REF DART SPEC M303R
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: <0.01 lbs

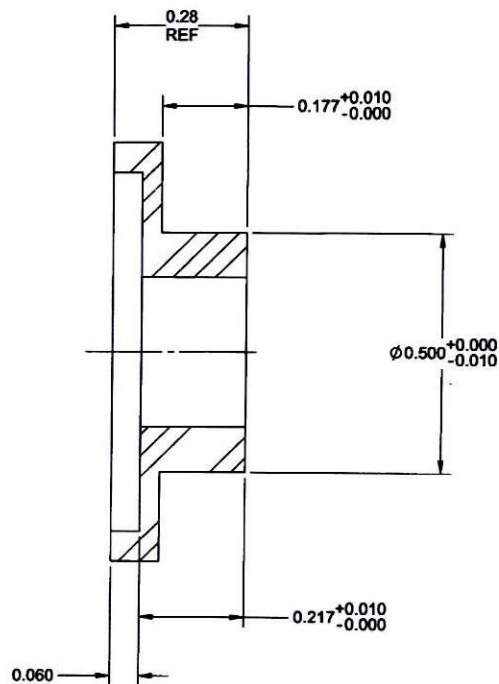
RELEASED
2016-06-08
Gen 16-576

APPROVED

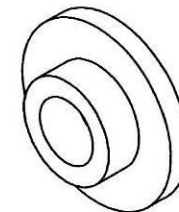
A NEW ISSUE		DB	16.05.13
REV.	DESCRIPTION		BY DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	ML	DRAWING NO.	REV. A
MFG. APPR.	JLM	D5381	SHEET 1 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DE	WINDOW BUSHING/GROMMET	NTS
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D5381-3 GROMMET



SECTION B-B



NOTES:

- 1) MATERIAL: URETHANE RUBBER, 80A DUROMETER, BLACK
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: <0.01 lbs

RELEASED
2016-06-08

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	ML	DRAWING NO.	REV. A
MFG. APPR.	JLM	D5381	SHEET 2 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WINDOW BUSHING/GROMMET	NTS
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